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299901-00011 (HH 309)  
VEP 30 PCT-US

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant : MARKUS HARTMANN and HELMUT JAROSCH  
Serial No. : 10/577,181  
Filed : April 25, 2006  
For : METHOD FOR THE PRODUCTION OF A  
THERMOPLASTIC BOARD COMPRISING AT LEAST  
ONE SMOOTH EDGE, DEVICE THEREFORE, AND  
EDGE MACHINING SYSTEM  
Art Unit : 1791  
Examiner : Stella Kim Yi  
Customer No. : 83380

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November 10, 2009

MAIL STOP NON FEE AMENDMENT

Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Sir:

AMENDMENT UNDER RULE 111

Responsive to the Office Action issued August 18, 2009,  
please amend the above-identified patent application as  
follows: